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SEP 11 2018

005553

D130-1046-111
Job Sheet 182740



Part No: D130-1046-111

Job Qty: 2 ea

Part Name: EC130/H130 Cable Cutter Upper Removable Provisions



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/30/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D130-1046-111 REV.B IPP REV:A 18.04.26 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.22 AS PER DWG
REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Stores/Pkg-2		SEP 20 2018
110	Packaging	2 pcs	9/21/18	9/21/18	0.00	0.00	Packaging1-5		SEP 20 2018
120	QC	2 pcs	9/21/18	9/21/18	0.00	0.00	QC4		SEP 20 2018
130	Packaging	2 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-2		SEP 20 2018
135	DC	2 pcs	9/21/18	9/21/18	0.00	0.00	DC		SEP 20 2018
140	QC21-FG	2 Ea	9/21/18	9/21/18	0.00	0.00	QC21		SEP 20 2018

Part Op 130 - Identify and pack for shipping as per PPP D130-1046-111 Location: _____
Descriptions: 135 - Photocopy bluefile & type labels per PPP D130-1046-111 CHG001

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9-89

NOV 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5556-041	Upper Cutter Assembly	2 Ea (1 ea)	90-Start up Operation	5125718
D5605-1	Spacer	4 Ea (2 ea)	90-Start up Operation	5053108X
D5631-1	Spacer	4 Ea (2 ea)	90-Start up Operation	5053108X
LN9016-06K	Washer	12 pcs (6 ea)	90-Start up Operation	5053108X
LN9025-0610K	Washer	4 pcs (2 ea)	90-Start up Operation	5053108X
LN9025-0620K	Washer	4 pcs (2 ea)	90-Start up Operation	5053108X
LN9037-06075	Bolt	4 pcs (2 ea)	90-Start up Operation	5053108X
LN9338-06	Nut	4 pcs (2 ea)	90-Start up Operation	5053108X
LN9386-06018A	Bolt, Titanium	12 pcs (6 ea)	90-Start up Operation	5053108X

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5556-041	2	1	0
	D5605-1	4	2	0
	D5631-1	4	2	0
	LN9016-06K	12	47	0
	LN9025-0610K	4	6	0
	LN9025-0620K	4	8	0
	LN9037-06075	4	6	0
	LN9338-06	4	8	0
	LN9386-06018A	12	18	0



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Part: D130-1046-111
Job No: 182740
Serial No/Batch: S126240
Revision: B
Inspector:
Exp. Date:

Revision: B

Inspector:
Exp. D.

Inspector
Exp Date:
Inst:

Exp Date:
Instructions: FAA STC SR02609SE 18/08/09, TC LoA C-18

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Part Specifications
Specifications could not be found.

Plex 8/30/18 2:49 PM Dart.lajeunesse.marie

ITEM	QTY.	P/N	DESCRIPTION	MANUFACTURER	ALTERNATE PART
	X	D130-1046-111	REMOVABLE PROVISIONS, UPPER		
1	1	D5556-041	CUTTER ASSEMBLY, UPPER		
2	2	D5605-1	SPACER		
3	2	D5631-1	SPACER		
4	6	LN9016-06K	WASHER, BEVELLED (M6)		
5	2	LN9025-0610K	WASHER (M6)		
6	2	LN9025-0620K	WASHER (M6)		
7	2	LN9037-06075	HEX HEAD BOLT, (M6)		
8	2	LN9338-06	NUT (M6)		
9	6	LN9386-06018A	BOLT, TITANIUM (M6)		LN9386-06018
10	A/R	PR1422	SEALANT	PPG/DESOTO	P/S890 OR MIL-S-8802 COMPLIANT
11	A/R	NYCOTE 7-11BL	PROTECTIVE COATING	NYCOTE	
12	A/R	PENETROX A13	ELECTRICAL JOINT COMPOUND	BURNDY	

2
2
2

REFERENCE ONLY

NOTES:

- 1) ALL DIMENSIONS IN MILLIMETERS.
- 2) NOT INCLUDED IN KIT. TO BE PROVIDED BY INSTALLER.
- 3) APPLY SEALANT (ITEM 10) TO CUTTER ASSEMBLY FAYING SURFACES UPON INSTALL.
- 4) WET INSTALL FASTENERS WITH SEALANT (ITEM 10).
- 5) DOME SEAL NUTS WITH SEALANT (ITEM 10).
- 6) FILLET SEAL AROUND CUTTER ASSEMBLY WITH SEALANT (ITEM 10).
- 7) FILLET SEAL AROUND FASTENER HEADS WITH SEALANT (ITEM 10).
- 8) REMOVE TOP FIBERGLASS LAYER TO BONDING STRIP BELOW. REMOVE NON-CONDUCTIVE COATING ON MATING SURFACE OF CUTTER ASSEMBLY, UPPER TO ϕ 18mm. ASSEMBLE WITH ELECTRICAL JOINT COMPOUND (ITEM 12).
- 9) CONTACT AREA TO BE CLEAN OF ALL NON-CONDUCTIVE COAT (ϕ 8mm).
AFTER ASSY, BARE METAL SURFACES TO BE PROTECTED WITH SEALANT (ITEM 10).
- 10) TRIM TIP FACE FLUSH WITH BOTTOM OF COUNTERBORE IN CUTTER ASSEMBLY, UPPER.
- 11) THIS VIEW FOR USE WITH REMOVAL INSTRUCTIONS, CHAPTER 25 OF ICA-D130-1046, OR WHEN INSTALLING FIXED PROVISIONS FOR LATER USE (WITHOUT THE CUTTER ASSEMBLY INSTALLED).
- 12) IF FIXED ROOF PROVISIONS ARE ALREADY INSTALLED, TRANSFER DRILL ϕ 8.8mm (2 PL) AND ϕ 6.2mm (6 PL) FROM ROOF INSERTS TO CUTTER ASSEMBLY (ITEM 1). OTHERWISE, DRILL CUTTER ASSEMBLY (ITEM 1) ϕ 8.8mm (2 PL) AND ϕ 6.2mm (6 PL) USING DIMENSIONS ON SHEET 2.

REFERENCE ONLY

B	ADD NOTE 12 & DIMS ON SHEET 2. CUTTER ASSEMBLY HOLES NOW DRILLED ON INSTALL	CP	18.06.26
A	NEW ISSUE	AJS	18.03.01
REV.	DESCRIPTION	BY	DATE
DESIGN	JMH	DART AEROSPACE USA, INC.	
DRAWN	CP	EUGENE, OR	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	N/A	D130-1046-111	SHEET 1 OF 4
APPROVED	DSW	TITLE	SCALE
DE APPR.	CP	REMOVABLE PROVISIONS, UPPER	NTS
DATE	18.06.26	COPYRIGHT © 2018 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

APPROVED

REFERENCE ONLY

REFERENCE ONLY

Change Record

PAGE 1 OF 1

Part Number: D130-1046-111

Description: Removable Provisions , Upper

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